



PIGGING QUESTIONNAIRE

PIPELINE LOCATION: _____

AGE OF PIPELINE: _____

Customer Name: _____

Contact Info: _____

PIPING DIMENSIONS

Nominal Diameter (ND) _____ inches mm

Wall Thickness (WT) _____ inches mm

Length of Pipeline _____ m ft Mi Km

Type of Pipe Carbon Steel HDPE _____ PVC _____
 Ductile Iron Cast Iron Other _____

Pipe Bends 1.5D 3D 5D+ Miter Unknown Other _____

BRANCHED FITTINGS

Wyes / Tees? Wyes Tees None Other _____

Are Tees Barred? Yes No

Can Branched Fittings Be Isolated? Yes No

VALVES & TRACKING

Type of Valve Gate Ball Check Other _____

Tracking Yes No Transmitter Dims _____

PIGGING HISTORY

Previously Pigged? Yes No

Freq. of Pigging Daily Weekly Monthly Less Than Monthly

Most Recent Pigging Month _____ Year _____

Type of Pigging Construction Maintenance Operational On-Line

Media Used to Pig Product Air Water Natural Gas Other _____

Types of Pigs Used Steel Mandrel with Cups Steel Mandrel with Brushes Solid Urethane Pigs
 Steel Mandrel with Discs Polly-Pig / Foam Pigs Sphere
 Other _____

Launchers Installed? Yes No Receivers Installed? Yes No
 Type _____ Type _____



PIGGING QUESTIONNAIRE

PIPELINE LOCATION: _____

AGE OF PIPELINE: _____

PRODUCT IN PIPELINE

	Normal	Max	Min	Units		
Flow				<input type="checkbox"/> gpm	<input type="checkbox"/> bbl/hr	
Pressure				<input type="checkbox"/> psi	<input type="checkbox"/> kPa	<input type="checkbox"/> m ³ /hr
Temp				<input type="checkbox"/> °F	<input type="checkbox"/> °C	

If there are pig detectors on the line what kind are they? _____

QUESTIONS FOR PROPER PIPELINE PIG SELECTION

What is the purpose of the pig operation? (*water removal, wax removal, batching, cleaning*)

If it is a products pipeline is there any H2S in the product? _____

If so, what percentage? _____

Diluent/Dilbit Inhibitor (MSDS) _____

Details of internal condition of the pipeline
(*i.e. mill scale, rust, epoxy lined, heavy wax, when was the pipeline last pigged, pig type, date of last run*)

Notes:
